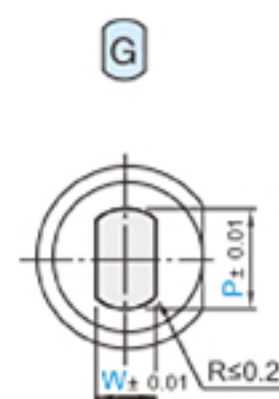
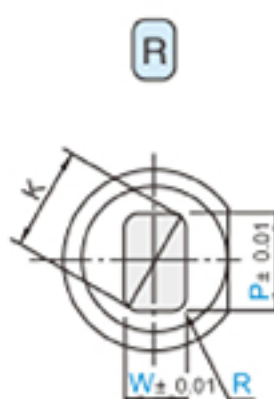
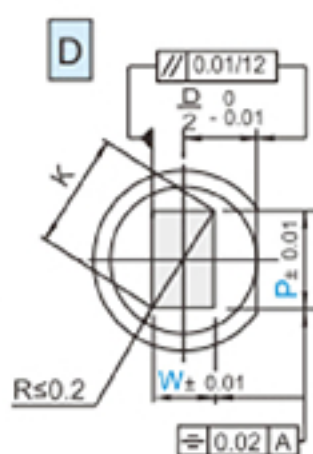
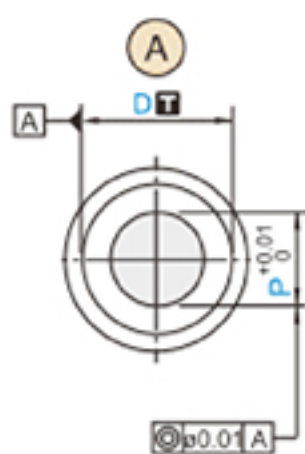
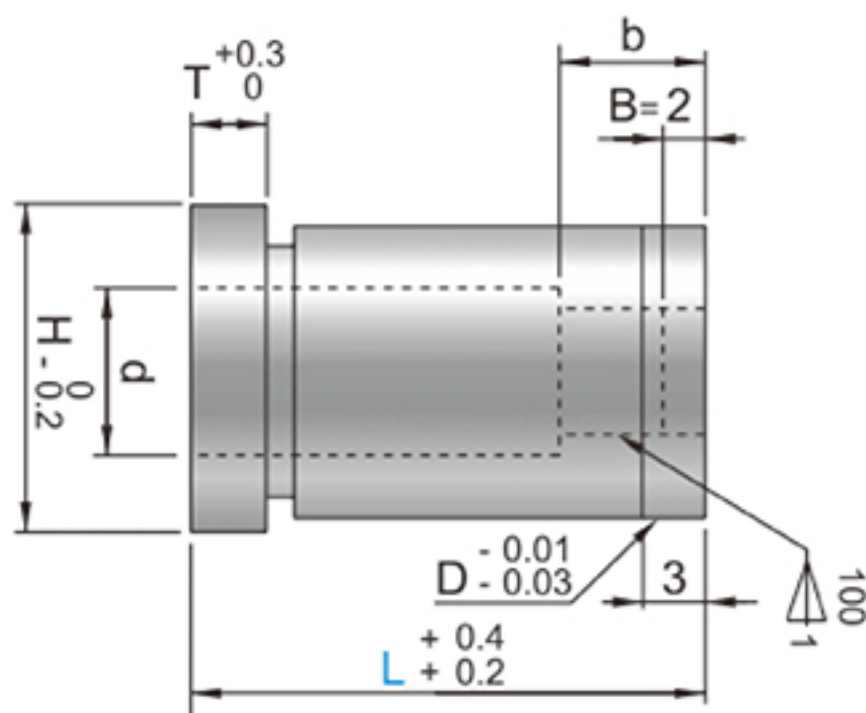
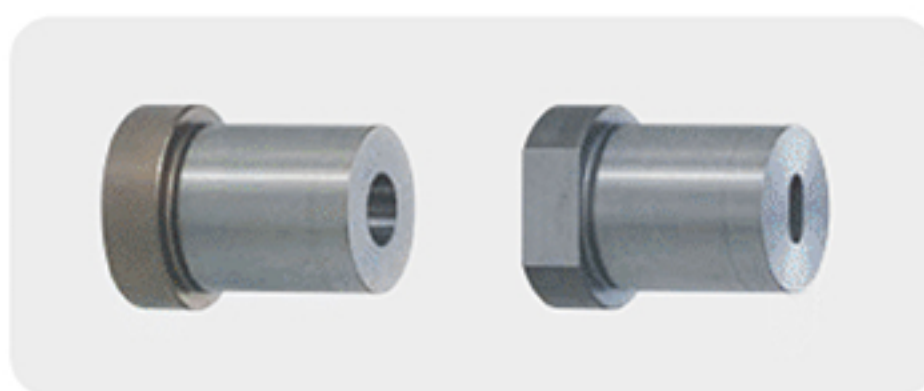


WMHD
WHD
WPMHD
WPHD



$$P \geq W$$

$$K = \sqrt{P^2 + W^2}$$

$$P \geq W \quad 0.15 \leq R < W/2$$

$$K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$$

$$P > W$$

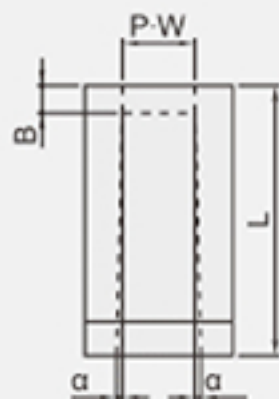
$$P > W$$

				Catalog No.
T	M	H	D	Type
D m5	SKH51	61-64HRC	D3~ 5	Ⓐ WMHD
	SKD11	60-63HRC	D6~56	Ⓑ Ⓒ Ⓓ WHD
		64~67HRC	D6~56	Ⓐ WPMHD
			D6~25	Ⓑ Ⓒ Ⓓ WPHD



ORDER Catalog No. - L - P - W - R (R)
WMHD 13 - 30 - P7.00

D	Catalog No.	L	(A)	(D) (E) (R) (G)	(R)	b	d	H	T
m5	Type	D	P	P-K max	P-Wmin	R			
+0.006 +0.002	(D m5) WMHD	3	16-20	0.30 ~ 1.00	—	—	2	2.0	4
+0.009 +0.004		4	16-20-22-25-28-30	0.50 ~ 2.00	—	—	2	2.4	5
+0.012 +0.006		5	16-20-22-25-28-30	0.50 ~ 2.50	—	—	2	2.9	6
+0.015 +0.007	(D m5) WMHD	6	16-20-22-25-28-30-32-35	1.00 ~ 3.00	3.00	1.00	3	3.4	9
+0.017 +0.008		8	16-20-22-25-28-30-32-35-40	1.00 ~ 4.00	4.00	1.00	4	4.4	11
+0.020 +0.009		10		2.00 ~ 6.00	6.00	1.20	6	6.4	13
+0.024 +0.011		13		3.00 ~ 8.00	8.00	1.50	6	8.4	16
		16	16-20-22-25-28-30-32-35-40-45	5.00 ~ 10.00	10.00	2.00	8	10.6	19
		20		7.00 ~ 12.00	12.00	3.00	8	12.6	23
		22		8.00 ~ 14.00	14.00	3.00	8	14.6	25
		25		10.00 ~ 16.00	16.00	3.00	8	16.6	28
		32	16-20-22-25-28-30-32-35	15.00 ~ 20.00	20.00	4.00	8	20.6	35
		38	16-20-22-25 -30 -35	19.00 ~ 26.00	26.00	5.00	8	26.6	41
		45		25.00 ~ 35.00	35.00	6.00	8	36.0	48
		50	20-22-25 -30 -35	33.00 ~ 40.00	40.00	7.00	8	41.0	53
		56		38.00 ~ 45.00	45.00	8.00	8	46.0	59
+0.009 +0.004	(D m5) WPMHD	6		1.00 ~ 3.00	3.00	1.00	3	3.4	9
+0.012 +0.006		8		1.00 ~ 4.00	4.00	1.00	4	4.4	11
+0.015 +0.007		10	16-20-22-25 -30 -35	2.00 ~ 6.00	6.00	1.20	6	6.4	13
+0.017 +0.008		13		3.00 ~ 8.00	8.00	1.50	6	8.4	16
		16		5.00 ~ 10.00	10.00	2.00	8	10.6	19
		20		7.00 ~ 12.00	12.00	3.00	8	12.6	23
		25		10.00 ~ 16.00	16.00	3.00	8	16.6	28



(α×2)

(B=2)

L	1/50	1/100	1/150
16	0.28	0.14	0.09
20	0.36	0.18	0.12
22	0.40	0.20	0.13
25	0.46	0.23	0.15
30	0.56	0.28	0.19
35	0.66	0.33	0.22
40	0.76	0.38	0.25

① LC

$$2\alpha = \frac{LC - B}{L}$$

